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(54) **Cellulase, method for producing the same and use thereof.**

(57) A cellulase having the following properties: (1) an optimum pH of from 9.5 to 10.5 as measured using carboxymethylcellulose as a substrate; (2) a stable pH of from 6 to 11 as measured using carboxymethylcellulose as a substrate after treating at 30° C and for 30 minutes; (3) an optimum temperature of about 55° C as measured using carboxymethylcellulose as a substrate; (4) influence of a surfactant being such that residual activity is 90 % or more after treatment at 30° C and pH of 9.0 for 2 hours in the presence of a sodium n-alkylbenzenesulfonate; (5) a molecular weight of 52,000 ± 2,000 as measured by electrophoresis on SDS-polyacrylamide gel; and (6) an isoelectric point of 4.2 ± 0.2 as measured by isoelectric electrophoresis. The cellulase is produced by *Bacillus* sp. SD402, its mutant strains or its genetic engineered strains. An aid for detergents and a paper treating agent, respectively, contain the cellulase as an effective ingredient.

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Field of the Invention

The present invention relates to a novel cellulase, and a method for producing the same as well as use thereof as an aid for detergents or as a paper treating agent.

Description of Prior Art

Development of cellulases has been carried out with view to efficient utilization of biomass resources, particularly cellulose resources. However, utilization of cellulases for biomass on an industrial scale has prevailed not so widely.

On the other hand, as a novel industrial application of cellulase, it has been known that cellulase is effective for increasing the washing power of detergents. For example, it has been confirmed that cellulase is effective for washing denim due to its ability of removing fine fiber dusts (cf. British Patent Nos. 2094826 and 2095275). There have been published many publications on the utilization of cellulase in various steps of paper making such as deinking of waste-paper, bleaching of pulp, and improvement of production processes for regenerated paper and much attention has been directed to cellulase (cf. Japanese Patent Publication Laid-Open Nos. 9299/1984, 80683/1990, European patent Publications Nos. 395792 and 383999, and Tappi Journal vol. 72, No. 6, 197-201 (1989) and vol. 73, No. 12, 197-202 (1990)).

However, under ordinary washing conditions the pH of the washing liquor is on the side of higher alkalinity, and a part of paper making steps is carried out under highly alkaline conditions, resulting in that cellulases used in washing or paper making processes must be alkaline cellulases which can function under highly alkaline conditions. Furthermore, the cellulases must be those which can function stably in the presence of detergents or anionic surfactants used in a part of the paper making steps.

Alkaline cellulases produced by microorganisms include those produced by a method in which an alkalophilic bacterium belonging to the genus *Bacillus* is cultivated and an alkaline cellulase produced is collected (cf. U.S. Patent No. 3844890), a method in which an alkalophilic bacterium belonging to the genus *Cellulomonas* is cultivated to produce alkaline cellulase 301-A (cf. Japanese Patent Publication Laid-Open No. 224686/1983), and a method in which an alkalophilic bacterium belonging to the genus *Bacillus* KSM-635 is cultivated to produce alkaline cellulase K (cf. U.S. Patent No. 4945053), respectively. However, these known cellulases are not always stable enough against an anionic surfactant which is one component of detergents. Therefore, there has been a keen demand for development of cellulases which are more stable than ever against anionic surfactants.

SUMMARY OF THE INVENTION

An object of the present invention is to provide a novel cellulase which has an optimum pH in the region of higher alkalinity and is stable against anionic surfactants.

Another object of the present invention is to provide a method for producing such a cellulase.

Still another object of the present invention is to provide an aid for detergents containing such a cellulase as an effective ingredient.

Yet another object of the present invention is to provide a paper treating agent containing such a cellulase as an effective ingredient.

In order to obtain a cellulase having the aforementioned properties, the present inventors have investigated a number of microorganisms by isolating and cultivating them, and as a result the present inventors have found that a bacterium belonging to the genus *Bacillus* isolated from the soil collected in the suburbs of Tokyo, i.e., *Bacillus* sp. SD402, can produce a novel cellulase which has excellent properties in an alkaline condition, thus is suitable as an aid for detergents and as a paper treating agent. The present invention is based on this discovery.

That is, according to a first aspect of the present invention, there is provided a cellulase having the following properties: (1) an optimum pH of from 9.5 to 10.5 as measured using carboxymethylcellulose as a substrate; (2) a stable pH of from 6 to 11 as measured using carboxymethylcellulose as a substrate; (3) an optimum temperature of about 55°C as measured using carboxymethylcellulose as a substrate; (4) influence of a surfactant being such that residual activity is 90 % or more after treatment at 30°C and pH of 9.0 for 2 hours in the presence of a sodium n-alkylbenzene-sulfonate; (5) a molecular weight of 52,000 ± 2,000 as measured by electrophoresis; and (6) an isoelectric point of 4.2 ± 0.2 as measured by isoelectric electrophoresis.

According to a second aspect of the present invention, there is provided a method for producing a cellulase comprising the steps of: cultivating in a medium a microorganism belonging to the genus *Bacillus*

and having an ability of producing the above-described cellulase; and collecting the objective cellulase from the medium. Here, the microorganism may be *Bacillus* sp. SD402 strain, its mutant strains or its genetically engineered strains.

According to a third aspect of the present invention, there is provided an aid for detergents which comprises the above-described cellulase as an effective ingredient.

According to a fourth aspect of the present invention, there is provided a paper treating agent comprising the above-described cellulase as an effective ingredient.

## BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 illustrates the relative activity of the cellulase of the present invention at different pH conditions; Fig. 2 illustrates the residual activity of the cellulase of the present invention at different pH conditions; Fig. 3 illustrates the relative activity of the cellulase of the present invention at different reaction temperature; Fig. 4 illustrates the residual activity of the cellulase of the present invention at different temperature; Fig. 5 illustrates the residual activity of the cellulase of the present invention when treated in the presence of 3,000 ppm of a sodium n-alkylbenzenesulfonate at 30 °C and pH of 9.0; and Fig. 6 illustrates the CMCase activities of each fraction with diethylaminoethyl (DEAE) anion exchange resin of a crude enzyme obtained from SD402 strain of the invention.

## DETAILED DESCRIPTION OF THE INVENTION

Hereafter, detailed explanation will be made on the novel strain producing the cellulase of the present invention, the cellulase, method for producing it and its utility.

### Cellulase-Producing Microorganism

The microorganism used for producing the novel cellulase of the present invention is a bacterium belonging to the genus *Bacillus* and having an ability of producing cellulase having the aforementioned properties. The bacterium has the following properties.

#### (a) Morphology

- |                            |   |
|----------------------------|---|
| (1) Form and size of cell: | Rod with a size of 0.3 to 0.5 X 2.8 to 5.2 $\mu$ m.                     |
| (2) Polymorphism of cell:  | None.   |
| (3) Motility:              | Peritrichous flagella.  |
| (4) Spore formation:       | Forms elliptical spores with a size of 1.0 to 1.5 X 1.8 to 2.2 $\mu$ m. |
| (5) Gram stain:            | Positive.   |
| (6) Acid-fast stain:       | Negative.   |

#### (b) Growth on the following media

- |   |   |
|---|---|
| (1) Meat broth agar plate medium:           | Circular colonies with flat surfaces and slight protrusions in central portions thereof. Yellowish white and translucent. |
| (2) Meat broth agar slant medium:           | Cloth spreading form.   |
| (3) Meat broth liquid medium:               | Turbid.   |
| (4) Meat broth gelatin stab culture medium: | Liquefaction.   |
| (5) Litmus milk:                            | Neither coagulated nor peptonized.  |

#### (c) Physiological Properties

- |                               |           |
|-------------------------------|-----------|
| (1) Reduction of nitrates:    | Negative. |
| (2) Denitrification reaction: | Negative. |

- (3) MR test: Negative.  
 (4) VP test: Negative.  
 (5) Production of indole: Negative.  
 5 (6) Production of hydrogen sulfide: Negative.  
 (7) Hydrolysis of starch: Positive.  
 (8) Assimilation of citric acid: Negative.  
 10 (9) Assimilation of inorganic nitrogen:  
 Assimilate nitrates  
 and ammonium salts.  
 (10) Production of Pigments: Negative.  
 15 (11) Urease: Negative.  
 (12) Oxidase: Positive.  
 (13) Catalase: Positive.  
 20 (14) Growth range (pH): Grows at 8.0 but does  
 not grow at 7.1. Grows  
 at 10.8 but does not  
 25 grow at 12.3.  
 (temperature): Grows at 15°C and 40°C  
 but does not grow at  
 30 50°C.  
 (15) Behavior to oxygen: Aerobic.  
 (16) O-F test: Fermentative.  
 (17) Production of acid from sugars and gas formation:

Sugar	Acid	Gas
1) L-Arabinose	+	-
2) D-Xylose	+	-
3) D-Glucose	+	-
4) D-Mannose	+	-
5) D-Fructose	+	-
6) D-Galactose	+	-
7) Maltose	+	-
8) Sucrose	+	-
9) Lactose	+	-
10) Trehalose	+	-
11) D-Sorbitol	-	-
12) D-Mannitol	-	-
13) Inositol	-	-
14) Glycerol	-	-
15) Starch	+	-

On the aforementioned bacteriological characteristics, "Bergey's Manual of Systematic Bacteriology (1986)" and "Agriculture Handbook, No. 427, The Genus Bacillus (U.S. Dept. of Agr. 1973)" were consulted and the instant bacterial strain was identified as a sporangium bacillus and more specifically as a strain

similar to *Bacillus alcalophilus* in view of its motility, gram stain, aerophilicity, growth pH range and other properties. Accordingly, the instant strain was called *Bacillus* sp. SD402.

Comparing the characteristics of *Bacillus* sp. SD402 with those of *Bacillus alcalophilus* described in "Bergey's Manual of Systematic Bacteriology", among others with "production of acid from sugar", the following differences are noted:

Kind of Sugar	<i>Bacillus</i> sp. SD402	<i>Bacillus</i> <i>alcalophilus</i>
D-Sorbitol	-	+
D-Mannitol	-	+
Glycerol	-	+

When cultivating a standard strain NCIB1043B of *Bacillus alcalophilus* described in the Bergey's Manual and the instant strain under the same culture conditions and comparing bacteriological characteristics between the two strains, the following differences are noted:

	<i>Bacillus</i> sp. SD402	NCIB10438
Growth on meat broth agar plate medium	Yellowish white translucent	Yellow opaque
Litmus milk	Neither coagu- lation nor peptonization	Peptonization
Production of acid from sugar		
L-Arabinose	+	-
D-Galactose	+	-
Lactose	+	-

From the above results, the strain of the present invention has been identified to be a novel strain which is taxonomically similar to *Bacillus alcalophilus* but has different characteristics from the known strains.

*Bacillus* sp. SD402 strain of the present invention has been deposited at Fermentation Research Institute, Agency of Industrial Science and Technology, Ministry of International Trade and Industry, Japan, under "Budapest Treaty on the International Recognition of the Deposit of Microorganisms for the Purpose of Patent Procedure" under Accession No. Ferm BP-3431 on June 14, 1990.

The microorganism used in the production of the cellulase of the present invention is not limited to the aforementioned *Bacillus* sp. SD402 strain but any strain may be used so far as it can produce a cellulase having the characteristics as explained hereinbelow. *Bacillus* sp. SD402 may also include its natural or artificial mutants and genetically engineered variations.

Artificial mutants of *Bacillus* sp. SD402 can be obtained by a conventional method. For example, an original strain is subjected to artificial mutation treatment such as irradiation with ultraviolet rays or treatment with a chemical, e.g., N-methyl-N'-nitro-N-nitrosoguanidine (NTG), and then planted on an agar medium containing L-broth (yeast extract, peptone, NaCl, and glucose) adjusted to pH about 9 with sodium carbonate and about 0.1 to 0.2 % by weight of carboxymethylcellulose (CMC) and cultivated for 1 or 2 days to allow colonies to grow. Each colonies are divided into two groups. One is transplanted on agar plate

containing L-broth and another on agar plate containing CMC-added L-broth adjusted at pH 9.0 respectively. The colony group on CMC-added L-broth was dipped in an aqueous solution of Congo Red and left to stand for a while, and then washed with saline. Among colonies having decolored, relatively transparent haloes one having the largest halo is selected and the corresponding strain which grows on agar plate containing L-broth (not added CMC) is obtained. This strain is then cultivated on a conventional medium for cellulase production, and the resulting cellulase is checked for identity. Thus, a strain having the most excellent productivity for the objective cellulase can be screened (cf. Applied Environmental Microbiology, Vol. 43, 777-780 (1982)).

A genetically engineered strain can be obtained also by a conventional method. For example, the entire chromosomal DNA is extracted from the original strain and digested with a suitable restriction enzyme to obtain DNA fragments.

The chromosomal DNA fragments thus obtained are incorporated in a suitable vector and introduced in a cellulase non-producing strain and cellulase production is checked. The DNA fragment for which cellulase production has been confirmed is introduced in the original strain or a strain having a higher enzyme productivity (i.e., having a higher ability of secreting proteins) using a suitable vector such as a plasmid to obtain a strain whose productivity has been improved (cf. General Microbiology, 136, 1327-1334, 1990 and Appl. Microbiology Biotechnology 31, 256-271, 1989).

#### Cultivation Method

In the production of the cellulase of the present invention, there is no special requirement on the method for cultivating the aforementioned microorganism and it can be cultivated by a conventional method appropriately.

As the nutrient sources of the medium, those usually used for cultivation of microorganisms may be used. Carbon source may be any assimilable carbon compound or materials containing them, for example, glucose, maltose, starch, CMC, etc.. Nitrogen source may be assimilable nitrogen compounds or materials containing them, for example, ammonium salts, peptone, soybean powder, defatted soybean powder, etc.. Inorganic salts include salts such as phosphates, and magnesium salts. In addition, various organic or inorganic substances necessary for growth of bacterium and production of enzymes or materials containing them, for example, vitamins, yeast extract, etc. may be added to the culture medium.

Cultivation may be carried out either in a liquid medium or on a solid medium. Liquid culture is preferred. Conditions for liquid culture should be optimized for the production of the objective cellulase although such conditions may vary more or less depending on the composition of the medium used. The cultivation temperature is within the range of 25 to 35°C, and cultivation time is within the range of about 12 hours to about 3 days, and the cultivation may be stopped when cellulase production has reached the maximum. pH of the medium is usually 8 or higher, and pH 9 to 10 is preferable for the cellulase production. By conducting cultivation as described above, the objective cellulase can be obtained in the liquid culture medium.

#### Isolation and Purification Methods

The cellulase of the present invention can be isolated from the liquid culture medium obtained as described above and purified by conventional methods for collecting the enzyme. That is, cells and solids derived from the medium can be removed by a suitable conventional separation method such as filtration or centrifugation to obtain supernatant or filtrate. After concentrating it, the liquid thus separated can be spray-dried, or lyophilized, or alternatively the separated liquid without being concentrated can be salted out with addition of a soluble salt or precipitated with addition of a hydrophilic organic solvent, to obtain a cellulase. The enzyme can be further purified by one or more purification means such as adsorptional elimination with an ion exchange resin, and gel filtration.

#### Properties of Enzyme

Properties of the cellulase of the present invention will be described in detail below.

#### Assay of Enzyme Activities

##### (1) Carboxymethylcellulase (CMCase) Activity

Assay is carried out using as a substrate a solution of carboxymethylcellulose (CMC) in M/20 sodium

carbonate-M/20 boric acid-potassium chloride buffer (pH 9.0). More specifically, 0.1 ml of the enzyme is added to 0.9 ml of a substrate solution obtained by dissolving CMC in M/20 sodium carbonate-M/20 boric acid-potassium chloride buffer (pH 9.0) so as to form a 0.5 % by weight solution (pH 9.0), and reaction is carried out at 30 °C for 15 minutes. After completion of the reaction, determination of reducing sugars is carried out by p-hydroxybenzoic acid hydrazide method (PHBAH method). That is, 3.0 ml of PHBAH reagent is added to 1.0 ml of the reaction mixture, and the resulting mixture is heated at 100 °C for 10 minutes for color development. After cooling, optical density is measured at 410 nm. Assay of the enzyme is expressed in terms of unit (U) which is unity (1 U) when a reducing sugar equivalent to 1  $\mu$ mol of glucose is produced for 1 minute.

#### (2) Avicelase Activity

After Avicel (Merck) was pretreated to remove water-soluble fraction and suspended in M/20 sodium carbonate-M/20 boric acid-potassium chloride buffer solution (pH 9.0). More specifically, 0.1 ml of the cellulase solution was added to 0.9 ml of 1.0 % Avicel (pH 9.0) and the mixture was reacted at 30 °C for 30 minutes. After completion of the reaction, 3.0 ml of PHBAH reagent was added to 1.0 ml of the reaction mixture. The resulting mixture was heated at 100 °C for 10 minutes for color development. After being cooled, the reaction mixture was measured colorimetrically at a wavelength of 410 nm. Assay of the cellulase was defined to be unity (1 U) when the cellulase produced a reducing sugar equivalent to 1  $\mu$ mol of glucose in 1 minute under the aforementioned conditions. (3)  $\beta$ -Glucosidase Activity and p-nitrophenylcellobioside decomposition Activity

Activity of the cellulase of the present invention as  $\beta$ -glucosidase is determined using p-nitrophenyl  $\beta$ -D-glucopyranoside (pNPG) and also activity for decomposing p-nitrophenylcellobioside is determined using p-nitrophenyl  $\beta$ -D-cellobioside (pNPC). Both pNPG and pNPC are synthetic substrates. More specifically, 0.1 ml of cellulase solution is added to a substrate solution composed of 1.5 ml of M/20 sodium carbonate-M/20 boric acid-potassium chloride buffer (pH 9.0) and 0.1 ml of 50 mM pNPG or 5 mM pNPC, and the resulting mixture is reacted at 30 °C for 30 minutes. p-Nitrophenol released is determined by colorimetry at 400 nm. The amount of the cellulase which can release 1  $\mu$ mol of p-nitrophenol for 1 minute under the same conditions is defined as unity (1 U).

### Properties of Enzyme

#### (1) Action

The cellulase of the present invention acts to hydrolyze  $\beta$ -glucoside bonds on carboxymethylcellulose (CMC) and highly crystallized cellulose such as Avicel. It also acts to release p-nitrophenol on p-nitrophenylcellobioside, one of synthetic substrates.

#### (2) Substrate Specificity

The cellulase of the present invention acts on CMC, Avicel, p-nitrophenyl  $\beta$ -D-cellobioside (pNPC) but does not act on p-nitrophenyl  $\beta$ -D-glucopyranoside (pNPG). Assuming the CMCase activity is 100, the cellulase exhibits a relative Avicelase activity of 0.04 and a relative pNPC decomposition activity of 0.3.

Substrate	Relative Activity
CMC	100
Avicel	0.04
pNPG	0
pNPC	0.3

#### (3) Optimum pH

The cellulase is reacted with CMC as a substrate at 30 °C for 15 minutes at different pH conditions using Britton-Robinson buffer solutions and the activity is measured. Fig. 1 illustrates the relationship between the pH at which reaction proceeds and the relative activity. Thus the optimum pH is measured as 9.5 to 10.5.

#### (4) Stable pH Range

The cellulase is left in various Britton-Robinson buffer solutions with different pH at 30 °C for 30 minutes, and then its activity is measured after the reaction at 30 °C for 15 minutes using CMC as a substrate. Fig. 2 illustrates the relationship between the pH at which treatment is carried out and the residual activity of the cellulase. Thus stable pH is measured to be 6 to 11.

#### (5) Optimum Temperature

The cellulase is reacted with CMC at pH 9.0 for 15 minutes at different temperatures. Fig. 3 illustrates the relationship between the reaction temperature and the relative activity of the cellulase. Thus the optimum temperature of the cellulase is measured as about 55 °C.

(6) Thermal Stability

When it is heated at various temperatures (5 to 65 °C) for 30 minutes in M/20 sodium carbonate-M/20 boric acid-potassium chloride buffer (pH 9.0), the cellulase shows no deactivation up to near 40 °C, having about 50 % residual activity at 55 °C and about 30 % residual activity at 65 °C. Fig. 4 illustrates the relationship between the treatment temperature and the residual activity of the cellulase.

(7) Influences of Enzyme Inhibitors, Metal Ions and Chelating Agents

The cellulase of the present invention is inhibited with  $\text{Cu}^{++}$  (5 mM), or p-mercurybenzoic acid (5 mM) but is activated with  $\text{Ca}^{++}$  (5 mM). EDTA (5 mM) has no influence on the activity of the cellulase.

(8) Influence of Surfactant

Almost no deactivation is observed when treated at 30 °C and pH of 9.0 for 2 hours in the presence of a sodium n-alkylbenzenesulfonate in a concentration of 3,000 ppm. Fig. 5 illustrates the relationship between the treatment time and the residual activity of the enzyme.

(9) Molecular Weight

Molecular weight of the cellulase of the present invention measured by SDS-polyacrylamide gel electrophoresis method is  $52,000 \pm 2,000$ .

(10) Isoelectric Point

Isoelectric point of the cellulase of the present invention measured by polyacrylamide gel electrophoresis method is  $4.2 \pm 0.2$ .

The cellulase of the invention is produced by a novel strain belonging to the genus *Bacillus*, i.e., *Bacillus* sp. SD402, and has an optimum pH in a higher alkalinity pH region.

Comparing the cellulase of the invention with alkaline cellulases produced by known *Bacillus* strains, the following differences are noted, which indicate that the cellulase of the present invention is clearly different from the known ones and it is evident that the cellulase of the invention is a novel alkaline cellulase.



	Optimum pH	Optimum Temperature	Molecular Weight
5 Cellulase of the present invention	9.5-10.5	55°C	52,000±2,000
10 USP 3,844,890	8 - 9	50°C	30,000
USP 4,945,053			
Alk.cellulase K	9 - 10	40°C	180,000±10,000
CMCase I	9.5	40°C	145,000±10,000
15 CMCase II	9.5	30-40°C	170,000±20,000
EP269977			
Alk.cellulase K-425	8 - 10	50°C	35,000
20 Alk.cellulase K-521	7 - 10	60°C	31,000
Alk.cellulase K-580	7 - 10	65°C	18,000
			or 50,000
25 Alk.cellulase K-522	7 - 10	60°C	35,000
Alk.cellulase E-II	7 - 10	50°C	34,000
			or 61,000
30 Alk.cellulase E-III	7 - 9	50°C	35,000
			or 61,000
J.Gen.Microbiology	9	No Data	92,000
131 3339-3345, 1985			
35 Agric.Biol.Chem.	8.5-9.5	50°C	No Data
54(1) 91-96, 1990			

40 The cellulase of the present invention has a high optimum pH as high as 9.5 to 10.5, and even at pH 11 still retains a relative activity of about 70% of the activity at the optimum pH, and at pH 6 a relative activity of about 60 % of the activity at the optimum pH, thus retaining activity within a broad pH range. Further, it retains activity at low temperatures.

45 The utility of the cellulase of the present invention is not limited particularly and the cellulase can be used in various fields making the most of the aforementioned characteristics. Typical examples of the utility of the cellulase include an aid for laundry detergents and a paper treating agent to improve washing power or paper making processes because it has a high stability against anionic surfactants used in laundry detergents or employed in paper making processes.

50 The amount of the cellulase used is not strictly prescribed because it may vary depending on purposes, formulations, activities and the like. For example, a formulation as an aid for laundry detergents contains about 0.1 to 10 % by weight of the cellulase assuming that its activity is 100 u/g based on the weight of the detergent components including a builder, a surfactant, etc. In a formulation as a paper treating agent, about 0.1 to 2 % by weight of the cellulase is added to a slurry containing 3 to 10 % by weight of pulp. Use of the  
55 cellulase having a higher activity results in reduction in the amount of the cellulase to be added.

#### EXAMPLES

Hereafter, the present invention will be explained in more detail by way of examples. However, the present invention is not limited thereto. Unless otherwise indicated specifically, all percentages and parts are by weight.

#### 5 Example 1

Aliquots of a liquid culture medium composed of 1 % peptone, 0.5 % sodium chloride, 0.1 % dipotassium hydrogenphosphate, 0.05 % magnesium sulfate, 0.5 % yeast extract, 0.5 % cellobiose, 0.5 % CMC, and 0.5 % sodium carbonate were introduced in test tubes respectively and the test tubes were  
 10 sterilized by a conventional manner. SD402 strain was inoculated in the test tubes, which were then incubated with shaking at 35 °C for 25 hours. The culture medium was centrifuged, and supernatant was measured for its cellulase activity. Activity was 0.2 U/ml.

#### Example 2

15 A liquid culture medium composed of 2 % soybean powder, 0.5 % sodium chloride, 0.1 % dipotassium hydrogenphosphate, 0.02 % magnesium sulfate, 0.5 % yeast extract, 0.5 % maltose, 0.1 % CMC; and 0.3 % sodium carbonate was charged in a 5 liter-fermenter and steam-sterilized. To this medium was inoculated *Bacillus* sp. SD402 strain previously cultivated, and incubated at 35 °C for 35 hours with aeration  
 20 and stirring. The culture broth was centrifuged to obtain supernatant. The supernatant had a cellulase activity of 1.1 U/ml. The supernatant (1.3 liters) was concentrated using an ultrafiltration membrane, lyophilized to obtain a crude enzyme having a specific cellulase activity of 100 U/g.

#### Example 3

25 The cellulase of the present invention was purified from the crude enzyme obtained in Example 2.  
 The crude enzyme (4 g) was dissolved in 200 ml of 10 mM sodium carbonate-10 mM boric acid-potassium chloride buffer solution (pH 9), and precipitate corresponding to 20 to 70 % fraction was obtained by a conventional ammonium sulfate precipitation method. The precipitate was dissolved in the aforementioned buffer solution. After being desalted with an ultrafiltration membrane, the solution was purified with  
 30 CM (carboxymethyl)-cation exchange resin column (diameter: 25 mm, length: 30 cm) equilibrated with 10 mM bis-Tris buffer solution (pH 7.0). The active fractions eluted by this operation were concentrated and desalted with an ultrafiltration membrane, and then adsorbed on DEAE (diethylaminoethyl) anion exchange resin column (diameter: 25 mm, length: 36 cm), followed by elution with sodium chloride at a density  
 35 gradient (0 to 1 M). As a result, the crude enzyme contained at least three types of cellulase having different CMCase activities. Fig. 6 illustrates CMCase activities of each fractionations with DEAE anion exchange resin. Fraction of fraction numbers from 122 to 141, main component having most excellent CMCase activity among others, was concentrated and desalted with an ultrafiltration membrane, and then purified with the same DEAE anion exchange resin. The active fractions which eluted by this operation were  
 40 desalted with an ultrafiltration membrane, lyophilized, dissolved in 10 mM bis-Tris buffer solution (pH 7.0), adsorbed on phenylcephalose CL4B column equilibrated with 10 mM bis-Tris buffer solution (pH 7.0), and then eluted with ammonium sulfate at a density gradient of 1 to 0 M. The active fractions eluted by this operation were desalted with an ultrafiltration membrane, and lyophilized. In this procedure, 2.2 mg of lyophilized preparation was obtained.

45 The lyophilized preparation was white and confirmed to be a single entity upon electrophoresis on polyacrylamide gel.

Using this lyophilized preparation, optimum pH, pH stability, optimum temperature, thermal stability, influences of enzyme inhibitors and stability against surfactants were examined. Fig. 1 to Fig. 5 show the results.

#### Example 4

Washing test was conducted using the cellulase of the present invention as follows.

##### (a) Preparation of soiled cloth

55 About 200 ml of activated carbon was charged in a mortar and kneaded together with deionized water to obtain an aqueous suspension. In a palette, cotton cloth was coated uniformly with this suspension, and dried in the air. Thereafter, the cloth was rubbed with a sponge 20 times to eliminate excess carbon. After being cut into pieces of a size of 5 cm x 5 cm, the cloth pieces were subjected to

washing tests.

(b) Washing test

Washing was performed using Terg-O-Tometer under the conditions of rotation number of 120 rpm, at 30 °C for 10 minutes at a detergent concentration of 1330 ppm (using a JIS standard no-phosphor detergent). Addition of the crude enzyme obtained in Example 2 in a concentration of 10 mg/liter resulted increase in whiteness by 5 % and in laundry efficiency by 8 % as compared with the detergent without addition of the enzyme.

Example 5

As an example of utilization of the cellulase of the present invention in paper making processes, deinking test of waste newspaper was conducted as follows.

(a) Preparation of pulp slurry

Waste newspaper (9 g) was cut into pieces of a size of 5 cm X 5 cm, introduced in 300 ml of deionized water, and left to stand at 45 °C for 30 minutes. The mixture was stirred in a mixer to prepare a pulp slurry.

The pulp slurry was adjusted to pH 9 with 0.1 N NaOH, and subjected to deinking test.

(b) Deinking test

To 20 ml of the adjusted pulp slurry was added 7 mg of the crude enzyme obtained in Example 2, and stirred at 45 °C for 1 hour.

The resulting mixture was filtrated with a 180 µm mesh wire gauze to recover the pulp. The pulp thus obtained was suspended in 200 ml of deionized water and filtrated with a 180 µm mesh wire gauze to wash the pulp, and then resuspended in 200 ml of deionized water.

The resulting pulp slurry (100 ml) was subjected to paper making by the use of a KIRIYAMA funnel with a diameter of 60 mm. After air drying, whiteness of paper was measured.

As compared with samples without addition of the enzyme, the samples of the invention in which 7 mg of the enzyme was added showed increase in whiteness by about 2 %.

**Claims**

1. A cellulase having the following properties:

- (1) an optimum pH of from 9.5 to 10.5 as measured using carboxymethylcellulose as a substrate;
- (2) a stable pH of from 6 to 11 as measured using carboxymethylcellulose as a substrate;
- (3) an optimum temperature of about 55 °C as measured using carboxymethylcellulose as a substrate;
- (4) influence of a surfactant being such that residual activity is 90 % or more after treatment at 30 °C and pH of 9.0 for 2 hours in the presence of a sodium n-alkylbenzenesulfonate;
- (5) a molecular weight of  $52,000 \pm 2,000$  as measured by electrophoresis; and
- (6) an isoelectric point of  $4.2 \pm 0.2$  as measured by isoelectric electrophoresis.

2. A method for producing a cellulase as claimed in Claim 1, comprising the steps of:

- cultivating in a medium a microorganism belonging to the genus *Bacillus* and having an ability of producing said cellulase described in Claim 1; and
- collecting said objective cellulase from said medium.

3. A method as claimed in Claim 2, wherein said microorganism is *Bacillus* sp. SD402 FERM BP-3431, a mutant strain thereof or a genetically engineered strain, comprising the DNA sequence coding for cellulase production of *Bacillus* sp. SD402 operatively inserted in a suitable expression vector.

4. An aid for detergents, comprising a cellulase as claimed in Claim 1 as an effective ingredient.

5. A paper treating agent comprising a cellulase as claimed in Claim 1 as an effective ingredient.

6. Microorganism strain, capable of producing a cellulase as claimed in claim 1, said microorganism strain being *Bacillus* sp.402 FERM BP-3431, a mutant strain thereof or a genetically engineered strain, comprising the DNA sequence coding for cellulase production of *Bacillus* sp. SD402 operatively inserted in a suitable expression vector.

FIG. 1

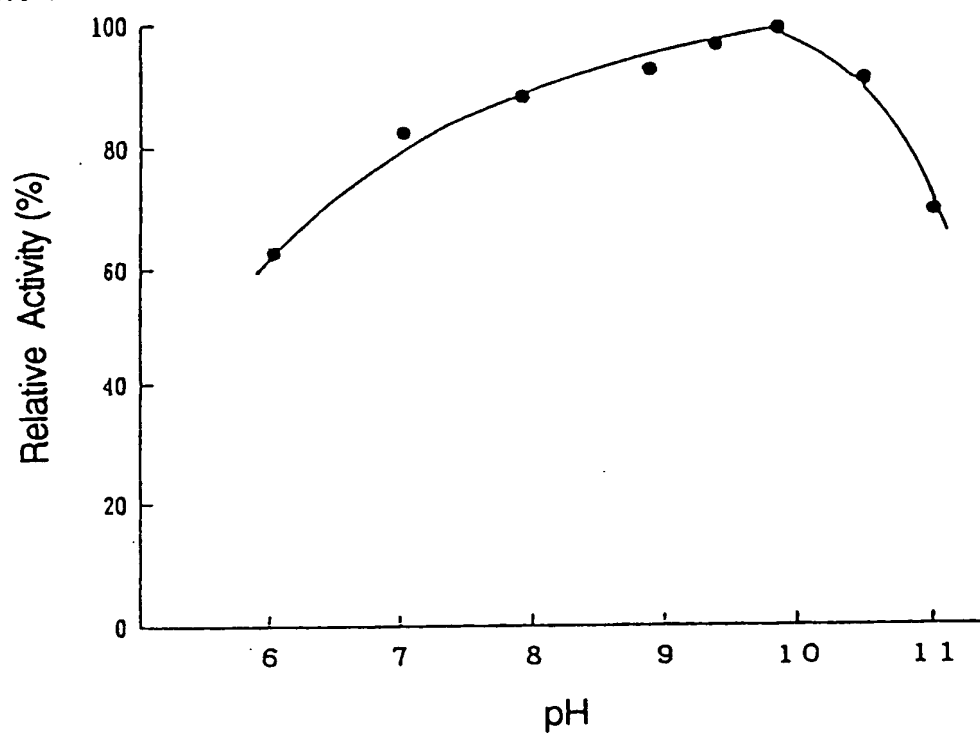


FIG. 2

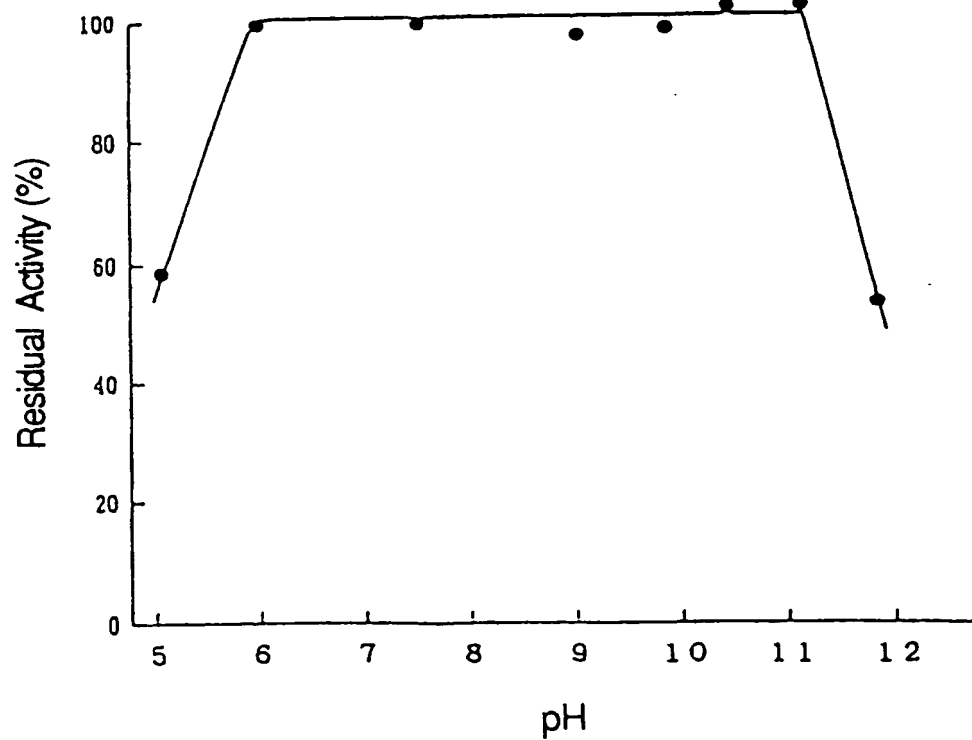


FIG.3

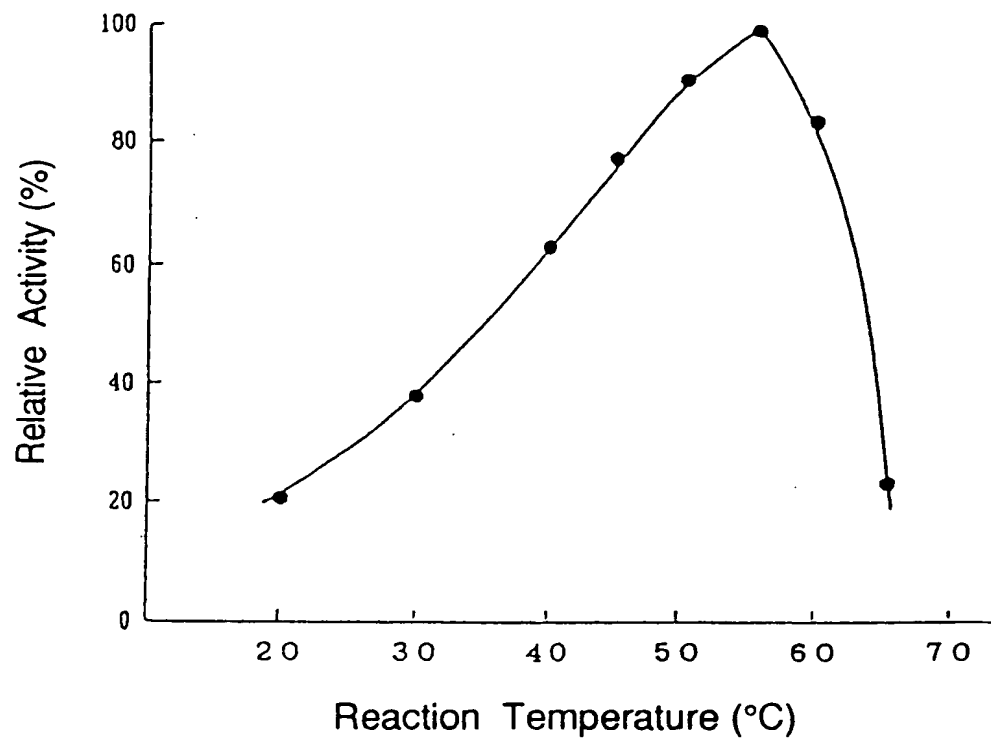


FIG.4

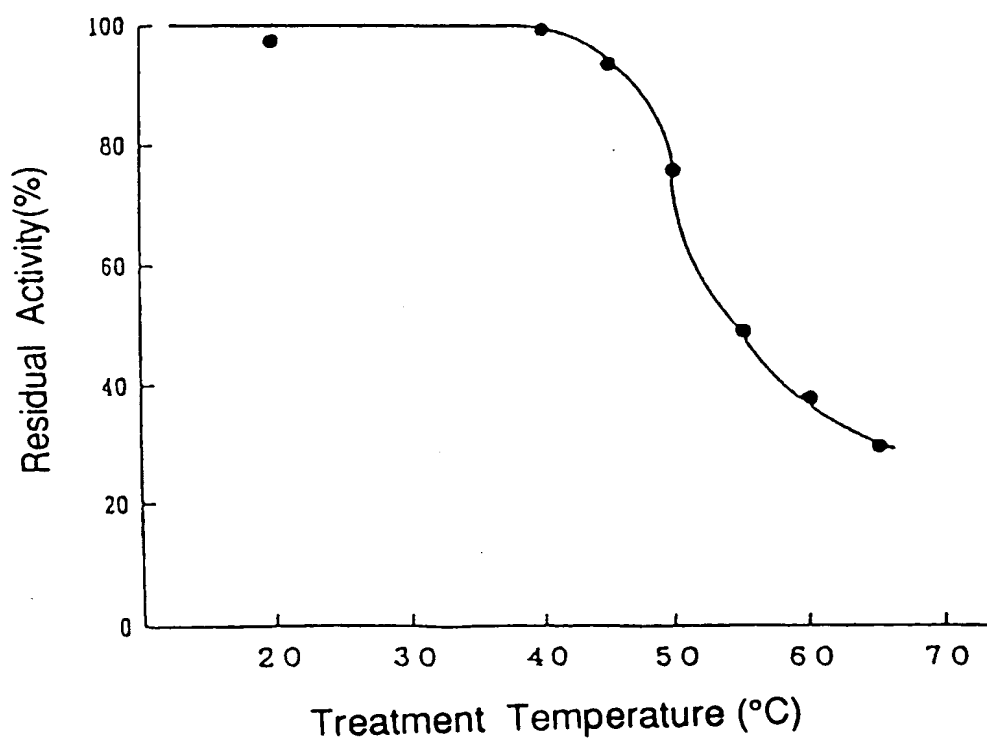


FIG.5

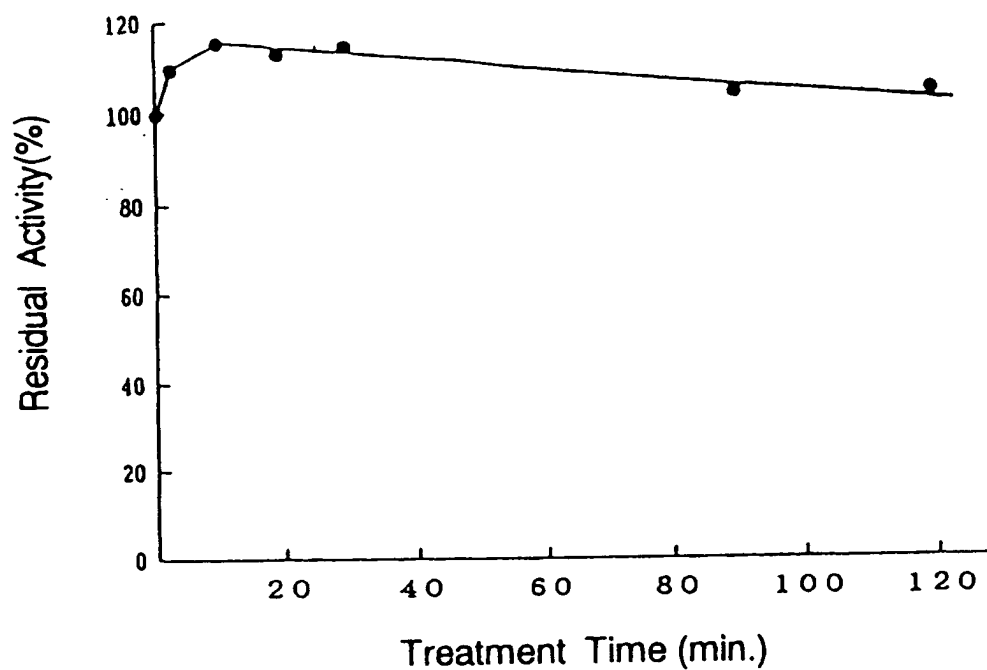
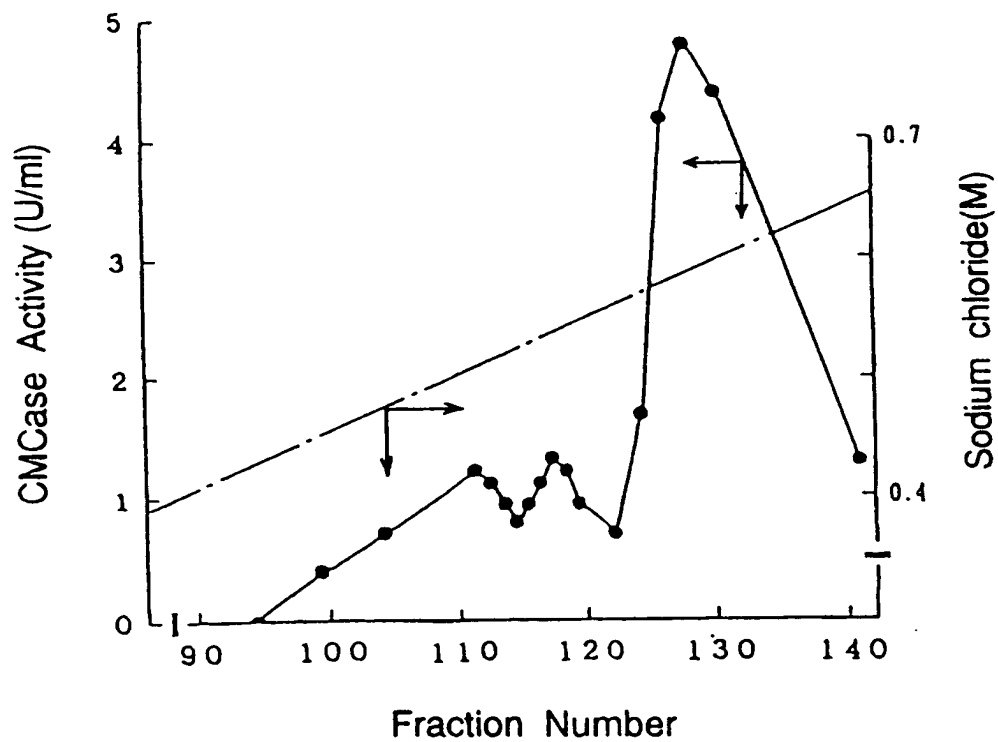


FIG.6





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(54) **Cellulase, method for producing the same and use thereof.**

(57) A cellulase having the following properties: (1) an optimum pH of from 9.5 to 10.5 as measured using carboxymethylcellulose as a substrate; (2) a stable pH of from 6 to 11 as measured using carboxymethylcellulose as a substrate after treating at 30 °C and for 30 minutes; (3) an optimum temperature of about 55 °C as measured using carboxymethylcellulose as a substrate; (4) influence of a surfactant being such that residual activity is 90 % or more after treatment at 30 °C and pH of 9.0 for 2 hours in the presence of a sodium n-alkylbenzenesulfonate; (5) a molecular weight of 52,000 ± 2,000 as measured by electrophoresis on SDS-

polyacrylamide gel; and (6) an isoelectric point of 4.2 ± 0.2 as measured by isoelectric electrophoresis. The cellulase is produced by *Bacillus* sp. SD402, its mutant strains or its genetic engineered strains. An aid for detergents and a paper treating agent, respectively, contain the cellulase as an effective ingredient.

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# EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
P, X	WORLD PATENTS INDEX LATEST Week 9040, Derwent Publications Ltd., London, GB; AN 90-302758 & JP-A-2 215 381 (SHOWA DENKO KK) 28 August 1990 * abstract *	1, 2, 4	C12N9/42 C12N15/56 C12N1/20 C12N1/21 C11D3/386 D21C9/10 D21C9/14
X	GB-A-1 465 307 (AMANO PHARMACEUTICAL CO., LTD.) 23 February 1977 * page 4, line 26 - page 5, line 19 *	1, 2	// (C12N1/20, C12R1:07), (C12N1/21, C12R1:07)
A	EP-A-0 339 550 (KAO CORPORATION) 2 November 1989 * claims 1-7, 9 *	1, 2, 4	
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 02 JULY 1992	Examiner THIELE U.H. -C.H.
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